

IOMaster FPD510

Compact integral orifice flowmeter

Low-cost measurement of small flowrates



Compact flowmeter for small pipelines & flowrates

- available for pipe sizes 1/2, 1 and 1 1/2 in. (DN15, DN25 and DN50)
- a wide variety of standard orifice bores in each size enables very low flowrate measurement

Choice of threaded connection or flanged metering run

- flanged version includes necessary lengths of upstream and downstream pipework
- threaded version enables direct connection of threaded pipework

Direct-mount transmitter and manifold

- problems caused by impulse piping eliminated by mounting the transmitter and manifold directly onto the meter
- compact flowmeter assembly complete with manifold and ABB DP or Multivariable transmitter

Calibrated for optimum accuracy

- units can be water-calibrated, providing an element metering accuracy of up to 0.5 % of reading when used within calibrated range

Factory acceptance report

- supplied with report detailing results of critical inspection checks, plus certification data

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IOMaster FPD510

Compact integral orifice flowmeter

IOMaster – compact integral orifice flowmeter

IOMaster is an integral orifice-based flowmeter designed to greatly simplify specification, installation and commissioning.

Its one-piece flowmeter assembly features the following:

- Orifice flowmeter assembly complete with choice of integral orifice plate bores, for pipe sizes 1/2, 1 and 1 1/2 in. (DN15, DN25 and DN40)
- Optional upstream and downstream pipework
- Integral 3- or 5-valve instrument manifold
- Integral DP or multivariable transmitter, factory-fitted to manifold
- Fully leak tested

Benefits

IOMaster avoids many of the difficulties involved in the sizing, selection, procurement, installation and commissioning of conventional orifice plate installations.

- With all the major components in one assembly, IOMaster eliminates the problems of sourcing multiple components. It provides large savings in cost and time due to the simplicity of the design and installation.
- Integral transmitter and manifold with compact tapping connections eliminates the need to run and connect impulse piping and offers:
 - guaranteed accuracy of plate positioning and installation of the tapping points
 - reduced possibility of impulse line blockage
 - reduced number of potential leakage points
- Replaceable orifice plates enable low-cost repair or re-ranging.
- The assembly is pressure tested in the factory, giving the user confidence that the connections between the tapping points and the transmitter are completely free of leaks.
- Every unit is flow calibrated, ensuring the performance of the complete flowmeter, not just the flow element.
- New 'through-the-glass' (TTG) keypad technology enables configuration without the need to remove instrument covers, even in hazardous areas.
- Factory configuration saves the user time during commissioning and ensures that the flowmeter output span truly matches that of the application flowrate.

Versions

IOMaster is available in two versions:

IOMaster V – a compact integral orifice flowmeter for general purpose measurement of liquids, gases and steam in volumetric units (actual volume). It uses either the ABB 266 DSH or ABB 364DS transmitter and provides a flow rate and total display with an output of 4 to 20 mA proportional to the actual volume flowrate.

IOMaster V has a stainless steel body and an alloy, 304 stainless steel or 316 stainless steel transmitter case.

There are 6 DP sensor ranges available. For optimum accuracy, select the sensor so that the full scale DP is in the shaded area and as close as possible to the maximum range of the sensor.

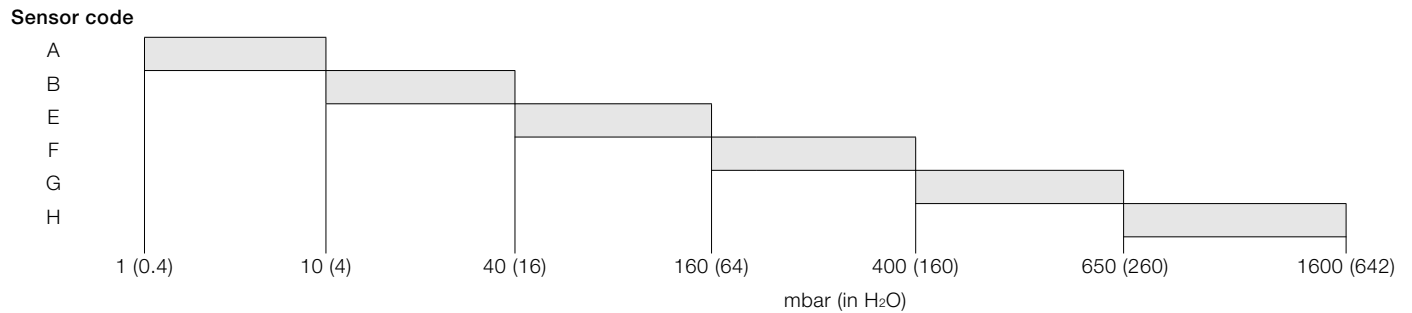


Table 1: IOMaster V full scale DP application range

IOMaster FPD510

Compact integral orifice flowmeter

IOMaster M – a compact integral orifice flowmeter, providing measurement directly in mass- or corrected volume-units for liquids and steam. Gas flow measurement is provided directly in reduced volume units. It uses the ABB 267CS multivariable transmitter to measure DP, temperature (from a user-supplied external temperature element) and pressure; providing a flowrate and total display and transmits a 4 to 20 mA signal proportional to the mass- or corrected volume-flowrate.

There are 4 DP sensor ranges available. For optimum accuracy, select the sensor so that the full scale DP is in the shaded area and as close as possible to the maximum range of the sensor.

IOMaster M has a stainless steel body and an alloy transmitter case (optionally stainless steel).

Sensor code

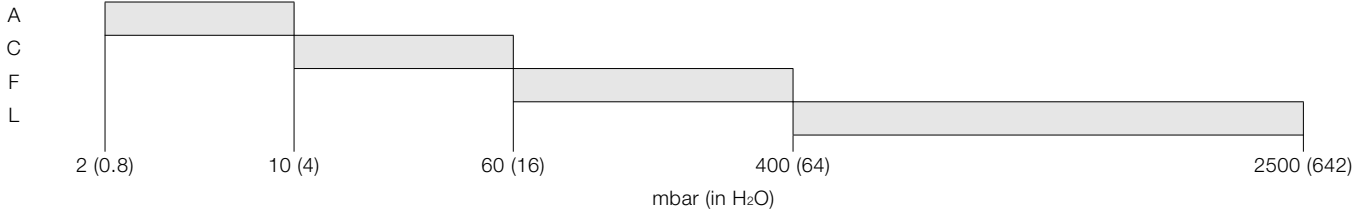


Table 2: IOMaster M full scale DP application range

Specification – general

Fluids

Liquids, gases and saturated steam

Line sizes

15, 25 and 40 mm (1/2, 1 and 1 1/2 in.)

Output signal

- Two-wire, 4 to 20 mA, selected for square-root output
- Low flow cut-off facility
- HART® communication provides digital process variable (% , mA or engineering units) superimposed on 4 to 20 mA signal, with protocol based on Bell202 FSK standard
- Optional Profibus PA, Foundation Fieldbus or Modbus communications

Accuracy

Calibrated

IOMaster V Beta:

<0.1	2.65 %
0.1 ... 0.2	1.6 %
0.2 ... 0.6	1.25 %
0.6 ... 0.8	1.8 %

IOMaster M Beta:

<0.1	2.7 %
0.1 ... 0.2	1.8 %
0.2 ... 0.6	1.5 %
0.6 ... 0.8	2.0 %

Repeatability

±0.2%

Pressure rating

Threaded

1/2 in. and 1 in. NPT:

- 20684 kPa at 149 °C (3000 psig at 300 °F)

1 1/2 in. NPT:

- 10 500 kPa at 149 °C (1500 psig at 300 °F)

Flanged

1/2 in., 1 in. and 1 1/2 in.:

- as flange rating

Temperature limitations

Process: –20 to 121 –°C (–4 to 250 °F)

Ambient

Note. LCD display may not be clearly readable below –20 °C (–4 °F) or above 70 °C (158 °F)

M1: –40 and 85 °C (–40 and 185 °F)

V1: Sensors A, B: –25 and 85 °C (–13 and 185 °F)
Other sensors: –40 and 85 °C (–40 and 185 °F)

V2: Sensors A to E incl.: –25 and 85 °C (–13 and 185 °F)
Other sensors: –40 and 85 °C (–40 and 185 °F)

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Compact integral orifice flowmeter

Specification – physical

Construction materials

Body

316 stainless steel

Orifice plate

316 stainless steel; Hastelloy-C1

Sealing gasket

Silicate ceramic filled TFE

Orifice bores

1/2 in.

0.020, 0.035, 0.065, 0.113, 0.150, 0.196, 0.270, 0.340 in.

1 in.

0.020, 0.035, 0.065, 0.113, 0.150, 0.196, 0.270, 0.340,
0.500, 0.612, 0.735 in.

1 1/2 in.

0.500, 0.612, 0.750, 0.918, 1.127 in.

Pipe schedule (where pipework selected)

40, 80

Manifold

Integral 3-valve manifold (optional 5-valve manifold)

Material certification

Construction materials 316 SST with 316 SST orifice plate or with 316 SST and Hastelloy C orifice plate conform to NACE Standard MR-0175-88.

Conformance is on process wetted materials only and does not include bolting.

Weights

Size in mm (in.)	Flange rating	Weight in kg (lb)
15 (1/2)	No flange/pipework	9 (19.8)
	ANSI 150 schedule 40	10.5 (23.1)
	ANSI 150 schedule 80	11 (24.3)
	ANSI 300 schedule 40	10.5 (23.1)
	ANSI 300 schedule 80	11 (24.3)
	NP16 schedule 40	10.5 (23.1)
	NP16 schedule 80	10.5 (23.1)
	NP40 schedule 40	10.5 (23.1)
	NP40 schedule 80	11 (24.3)
25 (1)	No flange/pipework	9 (19.8)
	ANSI 150 schedule 40	11.5 (25.4)
	ANSI 150 schedule 80	12 (26.5)
	ANSI 300 schedule 40	12.5 (27.6)
	ANSI 300 schedule 80	13 (28.7)
	NP16 schedule 40	12 (26.5)
	NP16 schedule 80	12.5 (27.6)
	NP40 schedule 40	12 (26.5)
	NP40 schedule 80	12.5 (27.6)
40 (1 1/2)	No flange/pipework	9 (19.8)
	ANSI 150 schedule 40	15 (33.1)
	ANSI 150 schedule 80	16 (35.3)
	ANSI 300 schedule 40	16 (35.3)
	ANSI 300 schedule 80	17.5 (38.6)
	NP16 schedule 40	15 (33.1)
	NP16 schedule 80	16.5 (36.4)
	NP40 schedule 40	15.5 (34.2)
	NP40 schedule 80	16.5 (36.4)

DP span

Sensor code	Upper range limit (URL)	Minimum span
A	1 kPa	0.05 kPa
	10 mbar	0.5 mbar
	4 in. H ₂ O	0.2 in. H ₂ O
B	4 kPa	0.2 kPa
	40 mbar	1.4 mbar
	16 in. H ₂ O	0.56 in. H ₂ O
C	6 kPa	0.2 kPa
	60 mbar	2 mbar
	24 in. H ₂ O	0.8 in. H ₂ O
E	16 kPa	0.54 kPa
	160 mbar	1.6 mbar
	64 in. H ₂ O	0.65 in. H ₂ O
F	40 kPa	0.4 kPa
	400 mbar	4 mbar
	160 in. H ₂ O	1.6 in. H ₂ O
G	65 kPa	0.65 kPa
	650 mbar	6.5 mbar
	260 in. H ₂ O	2.6 in. H ₂ O
H	160 kPa	1.6 kPa
	1600 mbar	16 mbar
	642 in. H ₂ O	6.4 in. H ₂ O
L	250 kPa	2.5 kPa
	2500 mbar	25 mbar
	1000 in. H ₂ O	10 in. H ₂ O

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Differential pressure and orifice bore determination

Differential pressure

To calculate the approximate differential pressure produced at a known flow rate, use one of the following equations:

Metric units

Liquid:

$$h = gf \left[\frac{q(\text{U.S. qpm})}{5.668 \times F_a \times K \times d^2} \right]^2$$

Gas:

$$h = \frac{GT_f}{P_f} \left[\frac{Q(\text{scfh})}{7727 \times F_a \times F_{pv} \times K \times d^2 \times Y} \right]^2$$

Steam:

$$h = V \left[\frac{W(\text{lb/hr})}{359 \times F_a \times K \times d^2 \times Y} \right]^2$$

where:

- d = bore diameter in mm
- F_a = thermal expansion factor of orifice plate
- G = specific gravity of gas
- g_f = specific gravity of liquid at flow conditions
- h = differential pressure in millibars
- K = flow coefficient
- P_f = process pressure in bar absolute
- Q = flow rate of gas
- q = flow rate of liquid
- T_f = process temperature in °K (= °C + 273.15)
- V = specific volume of steam in m³/kg
- W = flow rate of steam
- Y = gas expansion factor
- F_{pv} = gas supercompressibility $F_{pv} = \sqrt{\frac{Z_b}{ZF}}$
- Z_b = basic compressibility
- ZF = flowing compressibility

US units

Liquid:

$$h = gf \left[\frac{q(\text{U.S. qpm})}{5.668 \times F_a \times K \times d^2} \right]^2$$

Gas:

$$h = \frac{GT_f}{P_f} \left[\frac{Q(\text{scfh})}{7727 \times F_a \times F_{pv} \times K \times d^2 \times Y} \right]^2$$

Steam:

$$h = V \left[\frac{W(\text{lb/hr})}{359 \times F_a \times K \times d^2 \times Y} \right]^2$$

where:

- d = bore diameter in inches
- F_a = thermal expansion factor of orifice plate
- G = specific gravity of gas
- g_f = specific gravity of liquid at flow conditions
- h = differential pressure in in. H₂O
- K = flow coefficient
- P_f = process pressure in psia (psig + 14.7)
- Q = flow rate of gas
- q = flow rate of liquid
- T_f = process temperature in °R (= °F + 460)
- V = specific volume of steam in cu ft/lb
- W = flow rate of steam
- Y = gas expansion factor
- F_{pv} = gas supercompressibility $F_{pv} = \sqrt{\frac{Z_b}{ZF}}$
- Z_b = basic compressibility
- ZF = flowing compressibility

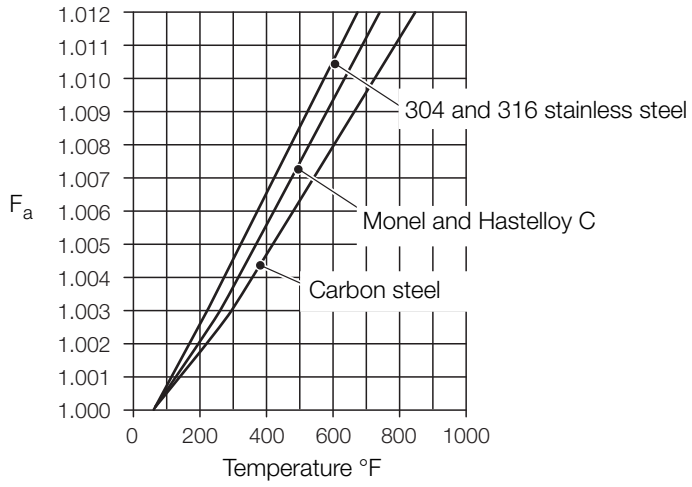


Fig. 1: Orifice plate materials – thermal expansion factor

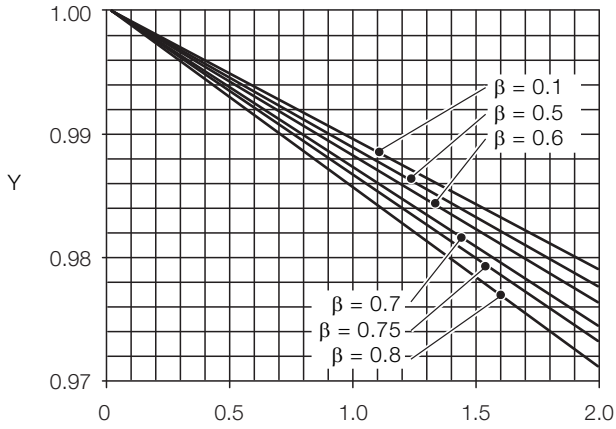


Fig. 2: Gas expansion factor

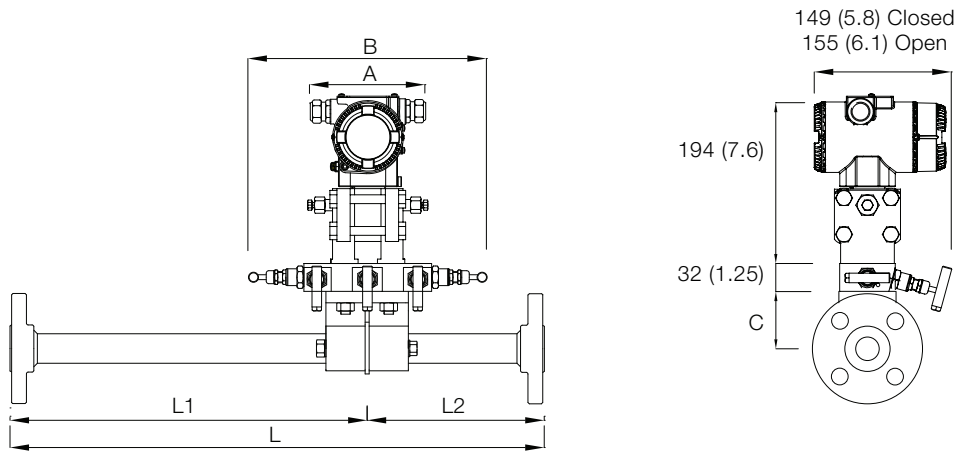
IOMaster FPD510

Compact integral orifice flowmeter

Dimensions

Dimensions in mm (in.)

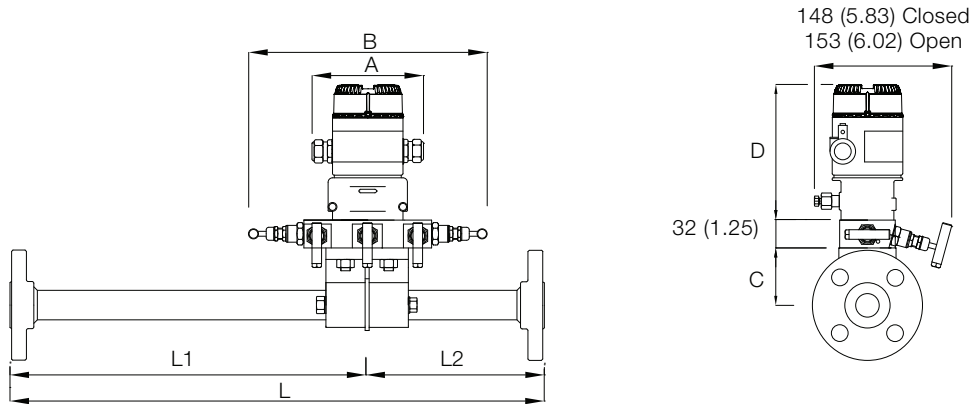
IOMaster M design level 1



Dimension	A	B		C	L	L1	L2
		3-valve	5-valve				
12.5 (1/2)	140 (5.51) (over glands)	202 (7.95) closed	252 (9.92) closed	63.5 (2 1/2)	609.6 ± 4.8 (24 ± 3/16)	406.4 (16)	203.2 (8)
25 (1)		212 (8.35) open	269 (10.59) open	63.5 (2 1/2)			
40 (1 1/2)				76.2 (3)			

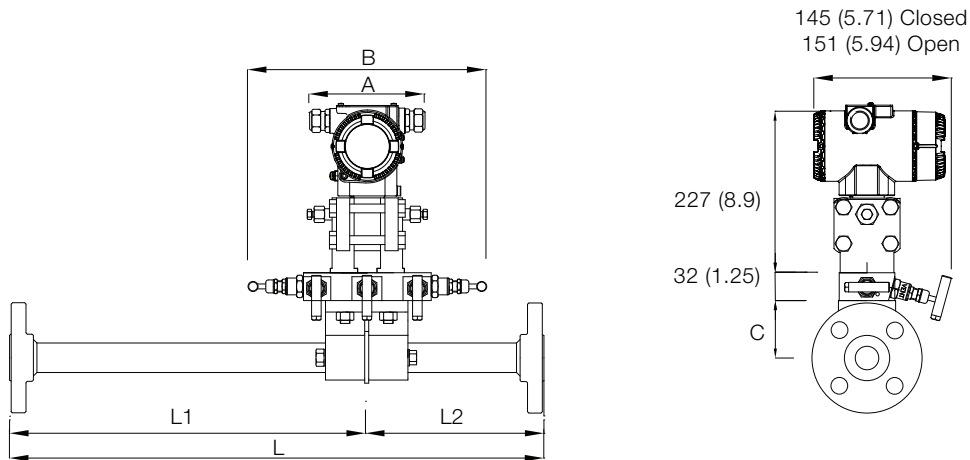
Dimensions in mm (in.)

IOMaster V design level 1



Dimension	A	B		C	D		L	L1	L2
		3-valve	5-valve		With display	Without display			
12.5 (1/2)	140 (5.51) (over glands)	202 (7.95) closed	252 (9.92) closed	63.5 (2 1/2)	153 (6.0)	124 (4.9)	609.6 ± 4.8 (24 ± 3/16)	406.4 (16)	203.2 (8)
25 (1)		212 (8.35) open	269 (10.59) open	63.5 (2 1/2)			609.6 ± 4.8 (24 ± 3/16)		
40 (1 1/2)				76.2 (3)			965.2 ± 4.8 (38 ± 3/16)		

IOMaster V design level 2



Dimension	A	B		C	L	L1	L2
		3-valve	5-valve				
12.5 (1/2)	140 (5.51) (over glands)	202 (7.95) closed	252 (9.92) closed	63.5 (2 1/2)	609.6 ± 4.8 (24 ± 3/16)	406.4 (16)	203.2 (8)
25 (1)		212 (8.35) open	269 (10.59) open	63.5 (2 1/2)	609.6 ± 4.8 (24 ± 3/16)		
40 (1 1/2)				76.2 (3)	965.2 ± 4.8 (38 ± 3/16)		

IOMaster FPD510

Compact integral orifice flowmeter

Ordering information

		Main code												
IOMaster compact integral orifice flowmeter		FPD510	XX	XXX	X	X	XX	XX	X	X	X	X	X	XX
Model and design level														
IOMaster V, for volume flow, design level 1 (364DS)		V1												
IOMaster V, for volume flow, design level 2 (266DSH)		V2												
IOMaster M, for mass flow, design level 1 (267CS)		M1												
IOMaster M, for mass flow, design level 2 (266CST)		M2												
Meter size														
15 mm (1/2 in.)		015												
25 mm (1 in.)		025												
40 mm (1 1/2 in.)		040												
Fluid														
Liquid		L												
Gas		G												
Body material / orifice material														
AISI 316 SST (1.4401) / AISI 316 SST (1.4401)		6												
AISI 316 SST (1.4401) / Hastelloy C		4												
Orifice bore														
0.51 mm (0.020 in.)		A5												
0.89 mm (0.035 in.)		A8												
1.65 mm (0.065 in.)		B2												
2.87 mm (0.113 in.)		B5												
3.81 mm (0.150 in.)		B8												
4.98 mm (0.196 in.)		C2												
6.86 mm (0.270 in.)		C5												
8.64 mm (0.340 in.)		C8												
12.7 mm (0.500 in.)		D2												
15.54 mm (0.612 in.)		D5												
18.67 mm (0.735 in.)		D8												
19.05 mm (0.750 in.)		E2												
23.32 mm (0.918 in.)		E5												
28.63 mm (1.127 in.)		E8												

Optional code
 XX XX XX XX XX XX
 See page 14

Continued on next page ...

IOMaster compact integral orifice flowmeter

Main code
 FPD510

XX	XXX	X	X	XX	XX	X	X	X	X	X	X	XX
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 See page 12

Optional code

XX	XX	XX	XX	XX	XX
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 See next page

Pressure rating

No pipe / flanges	Y0
ASME CL 150 with Sch 40 pipework	A1
ASME CL 150 with Sch 80 pipework	B1
ASME CL 300 with Sch 40 pipework	A3
ASME CL 300 with Sch 80 pipework	B3
ISO7005 PN 16 with Sch 40 pipework	D2
ISO7005 PN 16 with Sch 80 pipework	F2
ISO7005 PN 40 with Sch 40 pipework	D4
ISO7005 PN 40 with Sch 80 pipework	F4

Pipeline orientation

Horizontal	H
Vertical	V

Manifold

Integral 3-valve manifold	3
Integral 5-valve manifold	5

DP span limits

0.05 ... 1 kPa / 0.5 ... 10 mbar / 0.2 ... 4 in. H ₂ O	A
0.14 ... 4 kPa / 1.4 ... 40 mbar / 0.56 ... 16 in. H ₂ O	B
0.2 ... 6 kPa / 2 ... 60 mbar / 0.8 ... 24 in. H ₂ O	C
0.16 ... 16 kPa / 1.6 ... 160 mbar / 0.64 ... 64 in. H ₂ O	E
0.27 ... 16 kPa / 2.7 ... 160 mbar / 1.08 ... 64 in. H ₂ O	E
0.4 ... 40 kPa / 4 ... 400 mbar / 1.6 ... 160 in. H ₂ O	F
0.65 ... 65 kPa / 6.5 ... 650 mbar / 2.6 ... 260 in. H ₂ O	G
1.6 ... 160 kPa / 16 ... 1600 mbar / 6.4 ... 642 in. H ₂ O	H
2.5 ... 250 kPa / 25 ... 2500 mbar / 10 ... 1000 in. H ₂ O	L

Transmitter seal material

Without seal	0
Viton	3
PTFE	4
EPDM	5
Perbunan	6

Electronic housing material / electrical connection

Aluminium alloy / 1/2-14 NPT	A
Aluminium alloy / M20 x 1.5	B
AISI 304L SST / 1/2-14 NPT	H
AISI 304L SST / M20 x 1.5	L
AISI 316L SST / 1/2-14 NPT	S
AISI 316L SST / M20 x 1.5	T

Continued on next page ...

IOMaster FPD510

Compact integral orifice flowmeter

IOMaster compact integral orifice flowmeter	Main code													Optional code							
	FPD510	XX	XXX	X	X	XX	XX	X	X	X	X	X	X	XX	XX	XX	XX	XX	XX		
		See page 12					See page 13														
Integrated digital display (LCD)																					
None (blind)																			0		
LCD display																			1		
LCD display (backlit)																			2		
TTG (through-the-glass) controlled digital LCD display																			5		
Output signal																					
HART digital communication and 4 ... 20 mA																			H1		
HART digital communication and 4 ... 20 mA, SIL2 and SIL3 certified to IEC 61508																			H2		
PROFIBUS PA																			P1		
FOUNDATION Fieldbus																			F1		
MODBUS RS 485																			M1		
Wireless HART																			W1		
Temperature element																					
Integral																			AT		
Remote (element not included)																			AR		
Calibration																					
Standard water calibration at reference conditions																			CW		
Certificates																					
Material monitoring with inspection certificate 3.1 acc. EN 10204																			C2		
Dye penetrant NDE of welds																			C9		
Hydrostatic pressure test certificate																			CB		
Material monitoring NACE MR 01-75 with inspection certificate 3.1 acc. EN 10204																			CN		
PED certificate (Pressure Equipment Directive 97 / 23 / EC)																			CP		
Explosion protection certification																					
Factory mutual (FM) – intrinsically safe																			EA		
Factory mutual (FM) – explosion proof																			EB		
Canadian standard association (CSA) – explosion proof																			EE		
ATEX + FM + CSA																			EN		
ATEX II 1/2 GD EEx ia + ATEX II 1/2 GD EEx d + ATEX EEx nL																			EW		
Documentation language																					
German																			M1		
Italian																			M2		
Spanish																			M3		
French																			M4		
English																			M5		
Chinese																			M6		
Special applications																					
Degreased (oil- and grease-free) with inert capsule filling for oxygen applications																			P1		
Gold diaphragm (silicone oil-filled) for hydrogen applications																			P2		

Notes

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